

# ARMADUR WEAR PLATES

## **CHARACTERISTICS OF ARMADUR WEAR PLATES**

- ? World Class PLC controlled welding machine to ensure lowest heat input during welding
- ? Minimum Dilution ensuring consistency in hardness throughout the overlay
- ? Unique chemistry for different grades to resist variable wear factors
- ? Controlled and even distributions of primary and secondary carbides
- ? Lowest heat input to avoid losses of important carbides during welding
- ? Even dilution across the section increases base plate support for consistent strength across the area
- ? Rapid cooling restricts propagation of stress relieving cracks in base plate

## **BASED ON OUR IN- HOUSE LABORATORY ACID ETCHING TEST FOLLOWING CONSEQUENCE OBSERVED FOR DILUTION.**

### **CEMENT SECTOR**

- ? Primary crusher liners
- ? Secondary crusher liners
- ? Mill liners
- ? Clinker cooler pan liners
- ? Deflector blades
- ? Cyclones and impellers
- ? Clinker hooper liners
- ? Louver ring segments
- ? Grizzely bars
- ? Air separator liners
- ? Rawmil slurry pipes and chutes
- ? Elbows, ducts, reducers and chutes
- ? Classifier guide vanes & liners

### **STEEL SECTOR**

- ? Furnace part for sponge iron
- ? Iron ore inlet cone
- ? Screens for sinter plants
- ? Feed pipes and chutes
- ? BLT chutes
- ? De-dusting pipe lines
- ? Distribution chutes
- ? Funnels
- ? Flap gate liners
- ? Rawmil slurry pipes and chutes
- ? Elbows, ducts, reducers and chutes
- ? Classifier guide vanes & liners

### **POWER SECTOR**

- ? Burner tip
- ? Screw conveyer
- ? I.D. fan
- ? P.A. fan
- ? Transition piece
- ? Coal crusher liners
- ? Handling crusher liners
- ? Pulverizer classifier cones
- ? Ash hopper lines
- ? Housing liners
- ? Coal mill wear plates ( detectors )
- ? Inner cones

### **OTHER SECTOR**

- ? Bucket wheel excavator
- ? Bucket liners
- ? Mining machines
- ? Bucket chain excavators
- ? Dozzer components
- ? Dumper body
- ? Wear liners for concrete mixers
- ? Fan blades & impellers
- ? All types of screens.

### **GUIDELINES FOR FABRICATION**

### **WEAR PLATES SELECTION MATRICES**